

5/18

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	22955
<b>Description:</b> Basket Hinge Change Kit	<b>Part Number:</b>	DSI 9053-011
<b>Dwg:</b>	<b>Qty:</b>	3
Page 1 of 1		

Step	Location	Procedure	By	Date	Qty																																								
1	DC	Issue Traveler	[Signature]	05.04.13	3																																								
2	DC	Photocopy bluefile and create labels as per PPP DSI 9053-011 CHG001 <i>Wk 16</i>	DH	05.04.25	3																																								
3	KP	<b>Pick: Packing Kit</b> <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>2</td> <td>D2232-1</td> <td>Hinge Plate</td> <td>B22376</td> </tr> <tr> <td>2</td> <td>D2232-3</td> <td>Hinge Plate</td> <td>B21247</td> </tr> <tr> <td>4</td> <td>AN3-12A</td> <td>Bolt</td> <td>M15387</td> </tr> <tr> <td>6</td> <td>AN3-14A</td> <td>Bolt</td> <td>M15593</td> </tr> <tr> <td>2</td> <td>AN4-6A</td> <td>Bolt</td> <td>M15704</td> </tr> <tr> <td>40</td> <td>AN960JD10</td> <td>Washer</td> <td>M16895</td> </tr> <tr> <td>8</td> <td>AN960JD416</td> <td>Washer</td> <td>M15993</td> </tr> <tr> <td>10</td> <td>MS21042L3</td> <td>Nut (or -3)</td> <td>M15839</td> </tr> <tr> <td>2</td> <td>MS21042L4</td> <td>Nut (or -4)</td> <td>M15924</td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	2	D2232-1	Hinge Plate	B22376	2	D2232-3	Hinge Plate	B21247	4	AN3-12A	Bolt	M15387	6	AN3-14A	Bolt	M15593	2	AN4-6A	Bolt	M15704	40	AN960JD10	Washer	M16895	8	AN960JD416	Washer	M15993	10	MS21042L3	Nut (or -3)	M15839	2	MS21042L4	Nut (or -4)	M15924			
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4	QC4	Inspect Kit for 100% Completeness on the W/O	[Signature]	05.04.22	3																																								
5	PK	Identify and pack for shipping as per PPP DSI 9053-011 REV. A	CL	05/04/25	3																																								
6	AC	Cost / part <i>20.46</i>	Jur	05.04.26	3																																								
7	DC	Close W/O <i>20.75</i> Inspect Level 21	[Signature]	05.04.29	3																																								

Rev	Date	Change	Revised By	Approved
A	03.11.19	New issue	KJ/DS	[Signature]

P/O 05-04-29

RELEASED  
03.11.19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Apr 11, 2005  
07:31 am

Work Order No : 0022955  
Project Name : DSI 9053-011  
Project For : WK518  
Work Order Type : Main  
Main WO Number :  
House Part Number : \*DSI 9053-011  
Description : Basket Hinge Change Kit  
Manufactured : Yes  
Amount Req'd : 3  
Amount Done : 0  
Start Date : 04-08-05  
Est Finish Date : 04-28-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00